

Date: Monday, 1/8/2007 11:08:56 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: PASSENGER WINDOW		
Job Number	: 30203					
Estimate Number	: 10948					
P.O. Number	: N/A		Part Number	: D32791		
This Issue	: 1/8/2007	S.O. No. : N/A	Drawing Number	: D3279 REV. A		
Prsh Rev.	: NC		Project Number	: N/A		
First Issue	: N/A		Drawing Revision	: A		
Previous Run	: 24968		Material	: N/A		
Written By	:		Due Date	: 1/12/2007 Qty: 10 Um: Each		
Checked & Approved By	:					
Comment	: Est: A 05.03.22 New Issue KJ/JLM					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
<b>Comment:</b> PURCHASING Issue P/O: <u>2831</u> <i>207/01/09</i> Manufacture as per Dwg D3279 Possible Supplier: Canus Material release note is required		
2.0	D32791P	Passenger Window, R44
<b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s) PASSENGER WINDOW		
3.0	PACKAGING 1	PACKAGING RESOURCE #1
<b>Comment:</b> PACKAGING RESOURCE #1 Recieve & Inspect for Transit Damage Ensure Material Release Note is attached <i>207/01/12 (10)</i>		
4.0	QC6	DIMENSIONAL CHECK
<b>Comment:</b> DIMENSIONAL CHECK <i>207.01.15 (10)</i>		
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
<b>Comment:</b> SMALL & MEDIUM FAB RESOURCE 1 1-Deburr 2-Engrave part# & Batch # as per Dwg D3279 <i>ml07/01/25 x10</i>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 07/01/30  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 1/8/2007 11:08:57 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PASSENGER WINDOW

Job Number: 30203

Part Number: D32791

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

10/07/07 (10)

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 9106

JB07/07/07 (10) 10/07/07

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

10/07/07 (10)

Job Completion



10/07/07 (10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

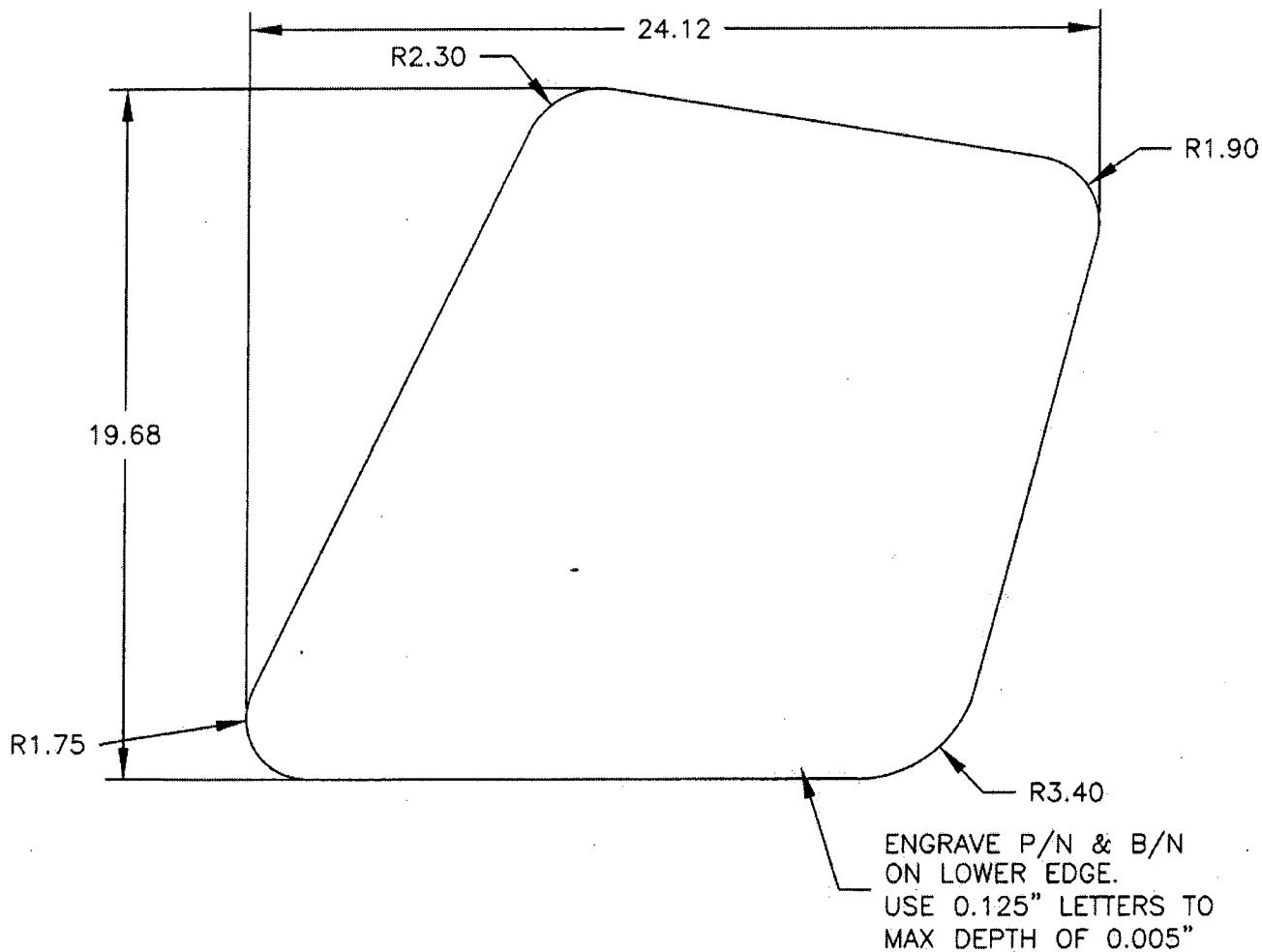
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. D3279	REV. A SHEET 1 OF 1
DATE 05.02.18		TITLE PASSENGER WINDOW (R44)	SCALE 1:5
A	05.02.18	NEW ISSUE	

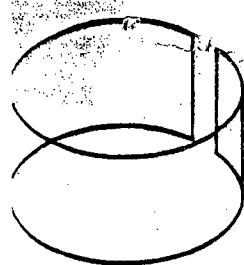
**RELEASED**  
05.03.18 *[initials]***D3279-1 WINDOW**

- 1) CUT PER TEMPLATE D3279-1T1
- 2) MATERIAL: POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425, 0.125 THICK  
(REF DART SPEC. M-ACRYLIC-S.125)
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY  
RETURN TO  
ENGINEERING  
N CONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. *30203*

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CANUS Plastics Inc.  
200 Lisgar Street  
Ottawa, Ontario, Canada  
K2B 0E2  
Telephone (613) 232-2657  
Telex 053-3760

CERTIFICATE OF CONFORMANCE

Attention: Receiving Inspection

TO: Dart Aerospace  
\_\_\_\_\_  
\_\_\_\_\_

Date: 12-01-07  
P.O. Po 00002831  
Packing Slip 131865

The undersigned hereby certifies that the materials supplied and the items shipped herewith under the above purchase order and on the packing slip are in conformance with all contractual applicable Government specifications and/or purchase order requirements and that physical and/or chemical reports of the materials supplied are on file and will be made available to the buyer and Government upon request.

QUANTITY	DESCRIPTION	SPECIFICATION NO.
<u>10</u>	<u>R44 Passenger window</u>	<u>Cast Acrylic</u> <u>SLT/Aerostar E</u> <u>Drawing D3279</u>

CANUS PLASTICS INC.

BY